

CNC EDM OPERATOR OR PROGRAMMER FOR MALAYSIA

Availability – Immediate (ASAP)

Fast Application Process

Within One week offer letter provide based on resume shortlist and Interview.

Within 2 Months visa process complete, stamping complete and flight ticket provide.

Salary offered - 1800RM - 2500RM as per the position, experience and age.

Over Time available. (1.5x Basic Salary Normal Days, 2.0 x Basic Salary Sundays, 3.0 x Basic Salary Public holidays)

Normal weekdays 8 hours duty + OT

Saturday and Sunday Holidays. Depends company (Consider as OT hours)

Accommodation, Transportation, Medical, Insurance, Food allowance, Night shift allowance, Full Attendance allowance, NO MC allowance, Other monthly allowance, Yearly Bonus, Yearly Increment and yearly paid leave provide by company.

DUTIES/RESPONSIBILITIES:

- Program, set up, and operate: EDM Wire CNC, EDM Sinker, Level CNC Milling to fabricate electrodes
- Set up and run Mitsubishi CNC other Machines
- Train other operators as required
- Perform other tasks as needed in support of the tooling and production teams
- Helps to ensure that quality and standards for the department are adhered to and maintained
- Assumes other special activities and responsibilities from time to time as required
- Follow all EHS Policies and Safety Procedures. Report all incidents immediately

Basic Qualifications

- Knows and understands CNC Spirit Software, Mitsubishi CNC EDM, and CNC Sinker
- Technical school and strong math background is a plus

Job Type: Full-time

Required experience:

- Manufacturing: : 2+ Year Minimum – 6+ Years maximum
- Machine Operator: : 2+ Year Minimum – 6+ Years maximum
- Programmer : 6+ Year Minimum – 8+ Years maximum.

Send resume cosmichrm@gmail.com HP- +917907693080

CNC LATHE OPERATOR OR PROGRAMMER FOR MALAYSIA

Availability – Immediate (ASAP)

Fast Application Process

Within One week offer letter provide based on resume shortlist and Interview.

Within 2 Months visa process complete, stamping complete and flight ticket provide.

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DUTIES/RESPONSIBILITIES:

SUMMARY:

Sets up and operates semi-automatic, numerically controlled, and hand operated lathes to perform variety of secondary, repair, and primary turning operations on various bearing components.

DUTIES:

- Performs the work elements necessary to set up or reset any of the turning equipment; set ups consist of changing and/or dressing jaws, adjust or change collets and pads, remove and replace tooling, etc. Grinds tools, inserts, drills, etc. Sets feeds and speeds, homes axis etc.
- Hand loads parts and/or material, hand feed tools as required.
- Inspects parts during production using various types of gaging devices such as comparators, hand mikes, plug and depth gages, etc. Makes machine and tooling adjustments necessary to maintain print specifications.
- Resharpens and replaces tools, rakes chips, sands faces, adds coolant, etc.
- Performs miscellaneous related duties, such as clerical recording, material handling, etc. and maintains cleanliness of machines and work area.

Job Type: Full-time

Required experience:

- Manufacturing: : 2+ Year Minimum – 6+ Years maximum
- Machine Operator: : 2+ Year Minimum – 6+ Years maximum
- Programmer : 6+ Year Minimum – 8+ Years maximum.

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CNC VMC MILLING OPERATOR OR PROGRAMMER FOR MALAYSIA

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Salary offered - 1800RM - 2500RM as per the position, experience and age.

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Normal weekdays 8 hours duty + OT

Saturday and Sunday Holidays. Depends company (Consider as OT hours)

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DUTIES/RESPONSIBILITIES:

RESPONSIBILITIES:

- Responsible for operating CNC MILL (VMC MACHINE)
- Setup, inspecting parts to drawings requirements, troubleshooting malfunctions when necessary and reporting needed repairs
- Review setup sheet and specifications to determine setup procedures
- Read and understand blueprints a must
- Advanced math knowledge
- Overtime may be required per business needs. Other duties assigned by supervisor.

QUALIFICATIONS:

- Ideal applicant will possess 2-6 years' experience operating and setup knowledge of standard CNC controllers, i.e. CNC vertical and horizontal mills.
- Must be familiar with FANUC or Siemens or Mitsubishi controls.
- Must be knowledgeable of machining technology, mechanical principles, and shop mathematics.
- Qualified applicant must have good verbal and written communication skills. Must read, write, and speak English.
- Educational Requirements: ITI, Diploma or equivalent. Completion of a CNC program preferred.

The above statements are intended to describe the general nature and level of work being performed by the individual(s) assigned to this position. Management reserves the right to modify, add, or remove duties and to assign other duties as necessary. They are not intended to be an exhaustive list of all duties, responsibilities, and skills required.

Job Type: Full-time

Required experience:

- Manufacturing: : 2+ Year Minimum – 6+ Years maximum
- Machine Operator: : 2+ Year Minimum – 6+ Years maximum
- Programmer : 6+ Year Minimum – 8+ Years maximum.

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CNC WIRECUT OPERATOR OR PROGRAMMER FOR MALAYSIA

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Over Time available. (1.5x Basic Salary Normal Days, 2.0 x Basic Salary Sundays, 3.0 x Basic Salary Public holidays)

Normal weekdays 8 hours duty + OT

Saturday and SundayHolidays. Depends company (Consider as OT hours)
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DUTIES/RESPONSIBILITIES:

- Responsible for daily operations, light set-up and preventive maintenance of wire processing equipment and machines/other equipment as assigned.
- Maintain and assist with minor repairs for wire processing equipment and machines.
- Perform basic preventive maintenance on wire processing equipment and machines, to include documenting and updating maintenance files.
- Process wire for the assembly department production lines and pigtail production needs.
- Ensure the quality of product being processed meets the established quality standards.
- Perform quality inspections and maintain quality inspection logs.
- Maintain a clean working environment by cleaning entire work area at the end of the each shift.
- Maintain safety standards and wear all required personal protective equipment.
- Other duties as assigned.

Job Type: Full-time

Required experience:

- Manufacturing: 2+ Year Minimum – 6+ Years maximum
- Machine Operator: : 2+ Year Minimum – 6+ Years maximum
- Programmer : 5+ Year Minimum – 8+ Years maximum.

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MANUAL LATHE OPERATOR FOR MALAYSIA

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DUTIES/RESPONSIBILITIES:

- Sets up and operates machines according to specifications and tooling instructions applying knowledge of machining methods.
- Reads blueprint or job order for specifications such as dimensions and tolerances, tooling instructions, feed rates, cutting speeds etc.
- Positions and secures tool in spindle, positions and secures work piece on machine.
- Sets specified rotation speed, feed rate, depth of cut and positions tool in relation to work piece.
- Starts machine and monitors displays also observing cutting action of machine to detect excessive wear or malfunction.
- Conducts pre-operations inspections to ensure machine is ready to be operated in safe and efficient manner
- Reads and executes daily production schedule as directed by supervisor
- Sets up and operates machine on trial run to verify accuracy of machine settings or programmed control data.
- Will measure, mark, and scribe dimensions and reference points on material or work piece as guides for subsequent machining.
- Calculates and sets controls to regulate machining factors such as speed, feed, coolant flow, and depth and angle of cut, or enters commands to retrieve, input, or edit computerized machine control media.
- Starts and observes machine operation to detect malfunctions or out-of-tolerance machining, and adjusts machine controls or control media as required and reports problems to supervisor as necessary
- Verifies conformance of finished work piece to specifications and stops production if any part that is detected to be out of specification

Job Type: Full-time

Required experience:

- Manufacturing: : 2+ Year Minimum – 6+ Years maximum
- Machine Operator: : 2+ Year Minimum – 6+ Years maximum

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MANUAL MILLING OPERATOR FOR MALAYSIA

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DUTIES/RESPONSIBILITIES:

Description/Job Summary To be responsible for setting up and operating numerical control machine to cut, shape, or form metal work pieces to specifications

Responsibilities/Duties Maintain standard 5S expectations

Focus on Continuous Lean Manufacturing improvement and consistently demonstrate good business judgment

Review setup sheet and specifications to determine setup procedure, machining sequence, and dimensions of finished work piece

Attach fixture to machine bed and positions and secures work piece in fixture according to setup instructions

Assemble cutting tools in tool holders and positions tool holders in machine spindles as specified

Work effectively with all departments to exceed internal and external expectations

Comply with appropriate safety guidelines and report any safety related incident and/or potential safety hazard to management

Stealth Products retains the discretion to modify duties and/or assign other duties as necessary

Job Type: Full-time

Required experience:

- Manufacturing: : 2+ Year Minimum – 6+ Years maximum
- Machine Operator: : 2+ Year Minimum – 6+ Years maximum

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PRECISION GRINDER OPERATOR FOR MALAYSIA

Availability – Immediate (ASAP)

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DUTIES/RESPONSIBILITIES:

- Studies blueprint or layout on work-piece to visualize grinding to be done, and plans sequence of operations.
- Selects proper grinding wheel and secures it on spindle. Dresses wheel with dressing device.
- Secures work-piece to holding device.
- Able to perform tough or complicated profiles
- Selects feed rates, grinding speeds, depth of cuts, and grinding wheel of size, shape, and grade for each operation.
- Verifies dimensions of ground work-pieces for conformance to specifications.
- Works to tolerances of plus or minus 0.00005 inch when required.
- Dresses grinding wheels to complex profiles.

Job Type: Full-time

Required experience:

- Manufacturing: : 2+ Year Minimum – 6+ Years maximum
- Machine Operator: : 2+ Year Minimum – 6+ Years maximum

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